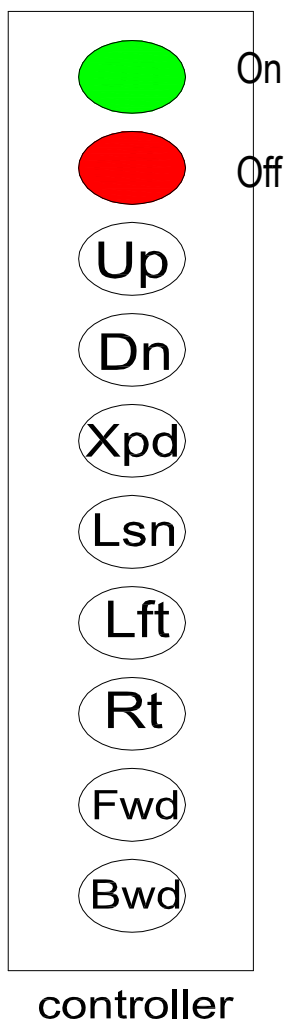


## Manua of Hydraulic Decoiler

### 1、 Operation Instruction



- 1 Please refer to the following for the explanation refering to the outlook of the controller:

On Switch on the decoiler

Off Switch off the decoiler

Up /  Dn controls the car to go up and down to load the coil.



## Manua of Hydraulic Decoiler

Xpd / Lsn controls the decoiling mandrel to expand and loosen the coil.

Lft / Rt controls the decoiler to run leftward and rightward.

Fwd / Bwd controls the coil car to run forward and backward.

### 1. 2 Operation Steps

First of first, load the coil onto the coil support by crane or forklift. Press the button Fwd to run to car to the required position. Press the button Up to lift the coil to a proper height. Then press the button Fwd again to load the coil onto the decoiling mandrel. Press the botton Xpd to expand the mandrel to make sure that it can hold the coil tightly. After that, press the botton Dn and Bwd to return the car to hold-on position.

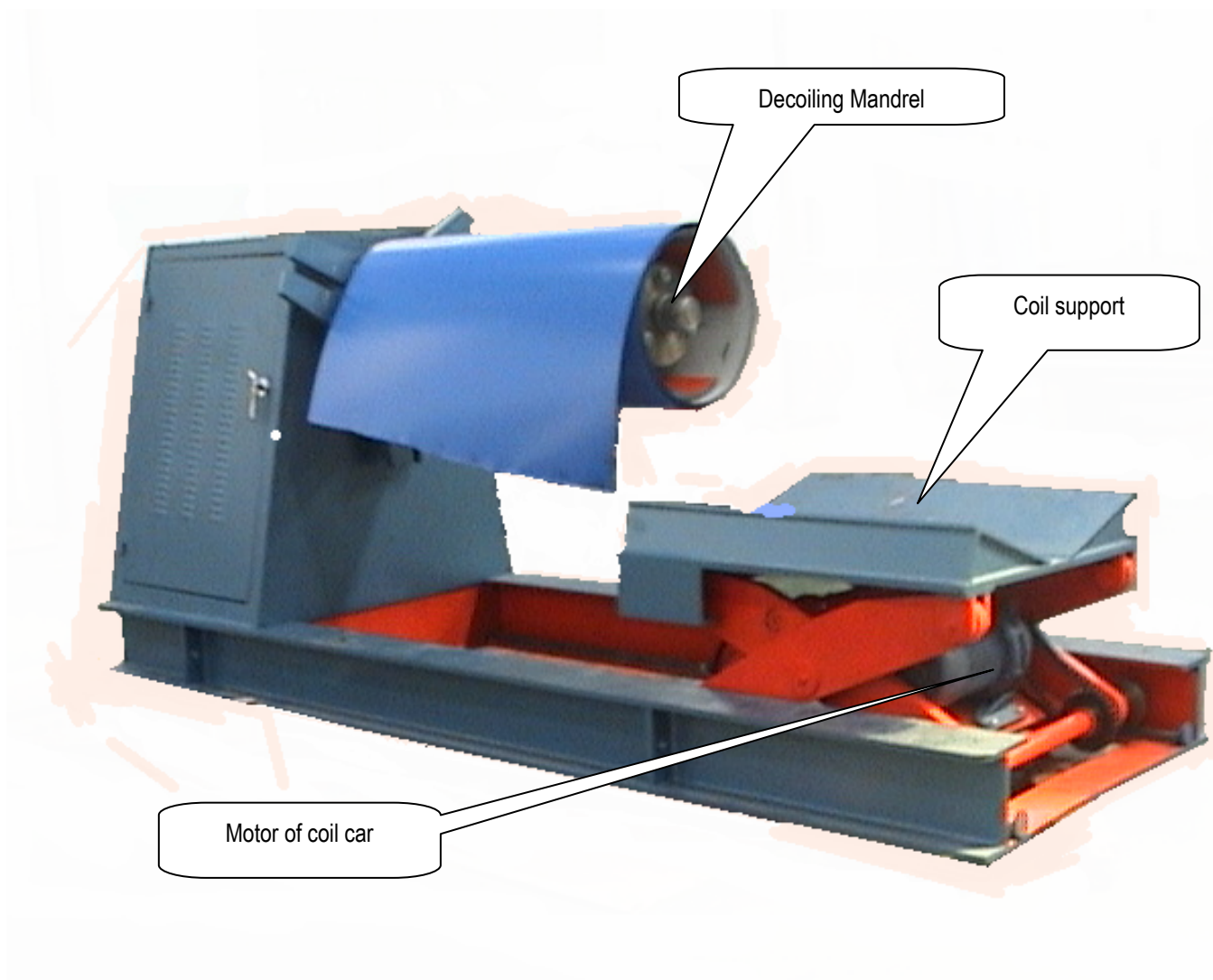
There are two options to further the control:

- ①、Manual: press the button Lft / Rt on remote conroller to control the mandrel.
- ②、Auto: Switch on the main forming machine so that the decoiler will run accordingly.

## 2、 Attachment

### 2.1 Hydraulic Decoiler

## Manua of Hydraulic Decoiler



The decoiler consists of frame, coil support, decoiling mandrel, coil car and etc.

Capacity 5T, coil width 1.25m, ID of the coil 508 mm-620m